SPECIFICATION

SUPPLY AND DELIVERY OF BRAAI STANDS TO THE KRUGER NATIONAL PARK

A.1 ASH PAN: This is manufactured from 3mm boiler plate specially pressed into a “Scottle Shape” not smaller than 560mm in diameter.

1. Welded onto the outside of this scottel, is a ring of not less than 25x5mm flat bar to prevent serious injury as well as ashes falling down.
2. Attached to this is an upright of 25x2mm thickness not shorter than 400mm with 7mm holes drilled 50mm apart. At the bottom of its upright, we weld a piece of 25x5 flat bar not shorter than 150mm as reinforcement to the upright.
3. For the in plant units, we round tubing of 50x2mm thickness not shorter than 1.2m
4. The free standing units are fitted with 4 legs of 25x2mm thickness round tubing not less than 750mm in height. These must be spaced at the bottom of the ash pan in such a way that the braai unit will not fall over when the grid is turned away from the fire.

A.2 Grid: This is manufactured from VEM 320 g expanded metal

1. The expanded metal must be welded into a ring of 25x5mm flat bar to fit onto the above ash pan
2. At the back of this grid ring, we weld a piece of round bar 32x2mm not shorter than 100mm
3. We also fit a 10x750mm solid round bar to the top of the grid as reinforcing so prevent the grid from sacking in front
4. The grid is fitted with two handles made of 8mm solid round bar
5. To the rear handle we fit a galvanized chain, not shorter that 200mm
6. Attached to the one end of the chain, is a 6mm solid round bar not shorter than 75mm

A.3 RUST TREATMENT
1. The unit gets washed and cleaned with a special degreaser to remove all dirt and greasiness.
2. Prior to painting with a special anti rust paint, the whole unit are sand blasted